

Quality™ Chasers for Geometric Style Die Heads



ESSENTIALS:

The following pages list Quality™ chasers for Geometric style die heads in many popular diameter/pitch combinations. The numbers listed across each row represent the different cutting edge grinds that are available. Tools listed in the first column are stocked without the chamfer or cutting edge ground, hence the term "Semi-Finished". The following six columns list finished chasers with the final grinding operations complete. Please order *finished* numbers whenever possible.

The standard chamfer angle on regular style chasers is 33°. On projection style, the standard chamfer is 45°. The chamfer angle may be changed to suit the job since tool life will be greatly enhanced by lengthening the chamfer and spreading the cutting load over a larger area of the chaser.

SPECIFICS:

For proper order entry, you will need the following:

1. Number of sets required
2. Part Number
3. Material being threaded

If no part number is available, you must also supply:

4. Diameter and Pitch of thread to be cut
5. Thread Form (UN, ACME, METRIC, PIPE, etc.)
6. Cutting Face Angle and Type
7. Chamfer Angle
8. Chaser Style (Regular, Projection, etc.)
9. Size and Style of Die Head

TO ORDER

USE OUR 24 HOUR TOLL-FREE FAX LINE

800-562-7799

OR

CALL OUR CUSTOMER SERVICE DEPT.

586-752-5555

MONDAY - FRIDAY

8:00 AM - 5:00 PM EST

AMERICAN STANDARD PIPE THREADS

NPT, NPTF, NPS, NH

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
1/16-27 NPT	PROJECTION	5/16 D	AG	92001	17001	17002	17003	17004	17005	17006
		1/2 DSA	AW	92003	17007	17008	17009	17010	17011	17012
		9/16 D	BC	92005	17013	17014	17015	17016	17017	17018
1/16-27 NPTF	PROJECTION	5/16 D	AH	92007	17019	17020	17021	17022	17023	17024
		1/2 DSA	AW	92009	17025	17026	17027	17028	17029	17030
		9/16 D	BD	92011	17031	17032	17033	17034	17035	17036
1/16-27 NPS	PROJECTION	5/16 D	AH	92013	17037	17038	17039	17040	17041	17042
		1/2 DSA	AW	92015	17043	17044	17045	17046	17047	17048
		9/16 D	BC	92017	17049	17050	17051	17052	17053	17054
1/8-27 NPT	REGULAR	9/16 D	AY	92019	17055	17056	17057	17058	17059	17060
		3/4 D	BQ	92021	17061	17062	17063	17064	17065	17066
	PROJECTION	5/16 D	AI	92023	17067	17068	17069	17070	17071	17072
		1/2 DSA	AV	92025	17073	17074	17075	17076	17077	17078
		9/16 D	BB	92027	17079	17080	17081	17082	17083	17084
		3/4 D	BT	92029	17085	17086	17087	17088	17089	17090
1/8-27 NPTF	REGULAR	9/16 D	AY	92033	17097	17098	17099	17100	17101	17102
		3/4 D	BQ	92035	17103	17104	17105	17106	17107	17108
	PROJECTION	5/16 D	AI	92035	17103	17104	17105	17106	17107	17108
		1/2 DSA	AW	92037	17109	17110	17111	17112	17113	17114
		9/16 D	BB	92039	17115	17116	17117	17118	17119	17120
		3/4 D	BU	92041	17121	17122	17123	17124	17125	17126
1/8-27 NPS	REGULAR	9/16 D	AY	92045	17133	17134	17135	17136	17137	17138
		3/4 D	BQ	92047	17139	17140	17141	17142	17143	17144
	PROJECTION	5/16 D	AI	92047	17139	17140	17141	17142	17143	17144
		1/2 DSA	AW	92049	17145	17146	17147	17148	17149	17150
		9/16 D	BB	92051	17151	17152	17153	17154	17155	17156
		3/4 D	BT	92053	17157	17158	17159	17160	17161	17162
1/4-18 NPT	REGULAR	9/16 D	AY	92057	17169	17170	17171	17172	17173	17174
		3/4 D	BQ	92059	17175	17176	17177	17178	17179	17180
		1 DSA	CA	92061	17181	17182	17183	17184	17185	17186
	PROJECTION	1 D	CI	92063	17187	17188	17189	17190	17191	17192
		9/16 K	BH	92065	17193	17194	17195	17196	17197	17198
		9/16 D	BB	92067	17199	17200	17201	17202	17203	17204
		3/4 D	BT	92069	17205	17206	17207	17208	17209	17210
		1 DSA	CD	92071	17211	17212	17213	17214	17215	17216
		1 D	CL	92073	17217	17218	17219	17220	17221	17222
1/4-18 NPTF	REGULAR	9/16 D	AY	92077	17229	17230	17231	17232	17233	17234
		3/4 D	BR	92079	17235	17236	17237	17238	17239	17240
		1 DSA	CB	92081	17241	17242	17243	17244	17245	17246
	PROJECTION	1 D	CJ	92083	17247	17248	17249	17250	17251	17252
		9/16 K	BI	92085	17253	17254	17255	17256	17257	17258
		9/16 D	BB	92087	17259	17260	17261	17262	17263	17264
		3/4 D	BV	92089	17265	17266	17267	17268	17269	17270
		1 DSA	CE	92091	17271	17272	17273	17274	17275	17276
		1 D	CM	92093	17277	17278	17279	17280	17281	17282
1/4-18 NPS	REGULAR	9/16 D	AY	92097	17289	17290	17291	17292	17293	17294
		3/4 D	BQ	92099	17295	17296	17297	17298	17299	17300
		1 DSA	CA	92101	17301	17302	17303	17304	17305	17306
	PROJECTION	1 D	CJ	92103	17307	17308	17309	17310	17311	17312
		9/16 K	BH	92105	17313	17314	17315	17316	17317	17318
		9/16 D	BB	92107	17319	17320	17321	17322	17323	17324
1/4-18 NPS	PROJECTION	3/4 D	BT	92109	17325	17326	17327	17328	17329	17330
		1 DSA	CD	92111	17331	17332	17333	17334	17335	17336
		1 D	CM	92113	17337	17338	17339	17340	17341	17342
		9/16 K	BK	92115	17343	17344	17345	17346	17347	17348

Quality™ CHASERS for GEOMETRIC STYLE DIE HEADS

C = Available in M-42 steel

RED = Normally available for IMMEDIATE SHIPMENT

AMERICAN STANDARD PIPE THREADS

NPT, NPTF, NPS, NH



SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
3/8-18 NPT	REGULAR	3/4 D	BQ	92117	17349	17350	17351	17352	17353	17354
		1 DSA	CA	92119	17355	17356	17357	17358	17359	17360
		1 D	CI	92121	17361	17362	17363	17364	17365	17366
	PROJECTION	9/16 D	BC	92123	17367	17368	17369	17370	17371	17372
		3/4 D	BT	92125	17373	17374	17375	17376	17377	17378
		1 DSA	CD	92127	17379	17380	17381	17382	17383	17384
		1 D	CL	92129	17385	17386	17387	17388	17389	17390
		9/16 K	BL	92131	17391	17392	17393	17394	17395	17396
		1 K	CV	92133	17397	17398	17399	17400	17401	17402
		3/8-18 NPTF	REGULAR	3/4 D	BR	92135	17403	17404	17405	17406
1 DSA	CB			92137	17409	17410	17411	17412	17413	17414
1 D	CJ			92139	17415	17416	17417	17418	17419	17420
PROJECTION	9/16 D		BD	92141	17421	17422	17423	17424	17425	17426
	3/4 D		BU	92143	17427	17428	17429	17430	17431	17432
	1 DSA		CE	92145	17433	17434	17435	17436	17437	17438
	1 D		CM	92147	17439	17440	17441	17442	17443	17444
	9/16 K		BL	92149	17445	17446	17447	17448	17449	17450
	1 K		CW	92151	17451	17452	17453	17454	17455	17456
	3/8-18 NPS		REGULAR	3/4 D	BQ	92153	17457	17458	17459	17460
1 DSA		CA		92155	17463	17464	17465	17466	17467	17468
1 D		CJ		92157	17469	17470	17471	17472	17473	17474
PROJECTION		9/16 D	BC	92159	17475	17476	17477	17478	17479	17480
		3/4 D	BT	92161	17481	17482	17483	17484	17485	17486
		1 DSA	CD	92163	17487	17488	17489	17490	17491	17492
		1 D	CM	92165	17493	17494	17495	17496	17497	17498
		9/16 K	BL	92167	17499	17500	17501	17502	17503	17504
		1 K	CV	92169	17505	17506	17507	17508	17509	17510
		1/2-14 NPT	REGULAR	3/4 D	BQ	92171	17511	17512	17513	17514
1 DSA	BZ			92173	17517	17518	17519	17520	17521	17522
1 D	CI			92175	17523	17524	17525	17526	17527	17528
1 1/4 D	DA			92177	17529	17530	17531	17532	17533	17534
1 K	CR			92179	17535	17536	17537	17538	17539	17540
PROJECTION	3/4 D		BT	92181	17541	17542	17543	17544	17545	17546
	1 DSA		CC	92183	17547	17548	17549	17550	17551	17552
	1 D		CL	92185	17553	17554	17555	17556	17557	17558
	1 1/4 D		DE	92187	17559	17560	17561	17562	17563	17564
	1 1/4 C/DJ		GF	92189	17565	17566	17567	17568	17569	17570
	1 3/4 C/DJ		GK	92191	17571	17572	17573	17574	17575	17576
	1 K		CU	92193	17577	17578	17579	17580	17581	17582
	1/2-14 NPTF		REGULAR	1 D	CJ	92195	17583	17584	17585	17586
1 K		CS		92197	17589	17590	17591	17592	17593	17594
PROJECTION		3/4 D	BU	92199	17595	17596	17597	17598	17599	17600
		1 DSA	CD	92201	17601	17602	17603	17604	17605	17606
		1 D	CM	92203	17607	17608	17609	17610	17611	17612
		1 1/4 D	DF	92205	17613	17614	17615	17616	17617	17618
		1 1/4 C/DJ	GF	92207	17619	17620	17621	17622	17623	17624
		1 3/4 C/DJ	GK	92209	17625	17626	17627	17628	17629	17630
		1 K	CV	92211	17631	17632	17633	17634	17635	17636
1/2-14 NPS	REGULAR	1 D	CI	92213	17637	17638	17639	17640	17641	17642
		1 K	CR	92215	17643	17644	17645	17646	17647	17648
	PROJECTION	3/4 D	BT	92217	17649	17650	17651	17652	17653	17654
		1 DSA	CD	92219	17655	17656	17657	17658	17659	17660
		1 D	CL	92221	17661	17662	17663	17664	17665	17666
		1 1/4 D	DF	92223	17667	17668	17669	17670	17671	17672
		1 1/4 C/DJ	GF	92225	17673	17674	17675	17676	17677	17678
		1 3/4 C/DJ	GK	92227	17679	17680	17681	17682	17683	17684
1 K	CV	92229	17685	17686	17687	17688	17689	17690		

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SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
3/4-14 NPT	REGULAR	1 D	CI	92231	17691	17692	17693	17694	17695	17696
		1 1/4 D	DA	92233	17697	17698	17699	17700	17701	17702
		1 1/2 D	DR	92235	17703	17704	17705	17706	17707	17708
	PROJECTION	1 K	CR	92237	17709	17710	17711	17712	17713	17714
		3/4 D	BU	92239	17715	17716	17717	17718	17719	17720
		1 DSA	CD	92241	17721	17722	17723	17724	17725	17726
		1 D	CL	92243	17727	17728	17729	17730	17731	17732
		1 1/4 D	DE	92245	17733	17734	17735	17736	17737	17738
		1 1/4 C/DJ	GF	92247	17739	17740	17741	17742	17743	17744
		1 3/4 C/DJ	GK	92249	17745	17746	17747	17748	17749	17750
		2 1/4 C/DJ	GP	92251	17751	17752	17753	17754	17755	17756
		1 K	CU	92253	17757	17758	17759	17760	17761	17762
		3/4-14 NPTF	REGULAR	1 D	CJ	92255	17763	17764	17765	17766
1 K	CS			92257	17769	17770	17771	17772	17773	17774
PROJECTION	3/4 D		BV	92259	17775	17776	17777	17778	17779	17780
	1 DSA		CE	92261	17781	17782	17783	17784	17785	17786
	1 D		CM	92263	17787	17788	17789	17790	17791	17792
	1 1/4 D		DF	92265	17793	17794	17795	17796	17797	17798
	1 1/4 C/DJ		GF	92267	17799	17800	17801	17802	17803	17804
	1 3/4 C/DJ		GK	92269	17805	17806	17807	17808	17809	17810
	2 1/4 C/DJ		GP	92271	17811	17812	17813	17814	17815	17816
	1 K		CV	92273	17817	17818	17819	17820	17821	17822
	3/4-14 NPS		REGULAR	1 D	CI	92275	17823	17824	17825	17826
1 K		CR		92277	17829	17830	17831	17832	17833	17834
PROJECTION		3/4 D	BU	92279	17835	17836	17837	17838	17839	17840
		1 DSA	CD	92281	17841	17842	17843	17844	17845	17846
		1 D	CL	92283	17847	17848	17849	17850	17851	17852
		1 1/4 D	DF	92285	17853	17854	17855	17856	17857	17858
		1 1/4 C/DJ	GF	92287	17859	17860	17861	17862	17863	17864
		1 3/4 C/DJ	GK	92289	17865	17866	17867	17868	17869	17870
		2 1/4 C/DJ	GP	92291	17871	17872	17873	17874	17875	17876
		1 K	CU	92293	17877	17878	17879	17880	17881	17882
3/4-11 1/2 NH	PROJECTION	3/4 D	BU	92295	17883	17884	17885	17886	17887	17888
		1 DSA	CE	92297	17889	17890	17891	17892	17893	17894
		1 D	CL	92299	17895	17896	17897	17898	17899	17900
1-11 1/2 NPT	REGULAR	1 1/4 D	DA	92301	17901	17902	17903	17904	17905	17906
		1 1/2 D	DR	92303	17907	17908	17909	17910	17911	17912
		2 D	DW	92305	17913	17914	17915	17916	17917	17918
	PROJECTION	1 D	CN	92307	17919	17920	17921	17922	17923	17924
		1 1/4 D	DE	92309	17925	17926	17927	17928	17929	17930
		1 1/2 D	DT	92311	17931	17932	17933	17934	17935	17936
		1 1/4 C/DJ	GF	92313	17937	17938	17939	17940	17941	17942
		1 3/4 C/DJ	GK	92315	17943	17944	17945	17946	17947	17948
		2 1/4 C/DJ	GP	92317	17949	17950	17951	17952	17953	17954
1-11 1/2 NPTF	REGULAR	1 1/4 D	DB	92319	17955	17956	17957	17958	17959	17960
		1 1/2 D	DR	92321	17961	17962	17963	17964	17965	17966
	PROJECTION	1 D	CN	92323	17967	17968	17969	17970	17971	17972
		1 1/4 D	DF	92325	17973	17974	17975	17976	17977	17978
		1 1/2 D	DT	92327	17979	17980	17981	17982	17983	17984
		1 1/4 C/DJ	GF	92329	17985	17986	17987	17988	17989	17990
		1 3/4 C/DJ	GK	92331	17991	17992	17993	17994	17995	17996
		2 1/4 C/DJ	GP	92333	17997	17998	17999	18000	18001	18002
1-11 1/2 NPS	REGULAR	1 1/4 D	DB	92335	18003	18004	18005	18006	18007	18008
		1 1/2 D	DR	92337	18009	18010	18011	18012	18013	18014
	PROJECTION	1 D	CN	92339	18015	18016	18017	18018	18019	18020
		1 1/4 D	DF	92341	18021	18022	18023	18024	18025	18026
		1 1/2 D	DT	92343	18027	18028	18029	18030	18031	18032
		1 1/4 C/DJ	GF	92345	18033	18034	18035	18036	18037	18038
		1 3/4 C/DJ	GK	92347	18039	18040	18041	18042	18043	18044
		2 1/4 C/DJ	GP	92349	18045	18046	18047	18048	18049	18050

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AMERICAN STANDARD PIPE THREADS

NPT, NPTF, NPS, NH



SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
1 1/4-11 1/2 NPT	REGULAR	1 1/2 D	DR	92351	18051	18052	18053	18054	18055	18056
		2 D	DW	92353	18057	18058	18059	18060	18061	18062
	PROJECTION	1 1/4 D	DF	92355	18063	18064	18065	18066	18067	18068
		1 1/2 D	DT	92357	18069	18070	18071	18072	18073	18074
		2 D	DY	92359	18075	18076	18077	18078	18079	18080
		1 3/4 C/DJ	GK	92361	18081	18082	18083	18084	18085	18086
2 1/4 C/DJ	GP	92363	18087	18088	18089	18090	18091	18092		
1 1/4-11 1/2 NPTF	PROJECTION	1 1/4 D	DG	92365	18093	18094	18095	18096	18097	18098
		1 1/2 D	DU	92367	18099	18100	18101	18102	18103	18104
	1 3/4 C/DJ	GK	92369	18105	18106	18107	18108	18109	18110	
	2 1/4 C/DJ	GP	92371	18111	18112	18113	18114	18115	18116	
1 1/4-11 1/2 NPS	PROJECTION	1 1/4 D	DF	92373	18117	18118	18119	18120	18121	18122
		1 1/2 D	DT	92375	18123	18124	18125	18126	18127	18128
	1 3/4 C/DJ	GK	92377	18129	18130	18131	18132	18133	18134	
	2 1/4 C/DJ	GP	92379	18135	18136	18137	18138	18139	18140	
1 1/2-11 1/2 NPT	REGULAR	1 1/2 D	DR	92381	18141	18142	18143	18144	18145	18146
		2 D	DW	92383	18147	18148	18149	18150	18151	18152
	PROJECTION	1 1/2 D	DT	92385	18153	18154	18155	18156	18157	18158
		2 D	DY	92387	18159	18160	18161	18162	18163	18164
		1 3/4 C/DJ	GK	92389	18165	18166	18167	18168	18169	18170
		2 1/4 C/DJ	GP	92391	18171	18172	18173	18174	18175	18176
1 1/2-11 1/2 NPTF	REGULAR	1 1/2 D	DS	92393	18177	18178	18179	18180	18181	18182
		2 D	DX	92395	18183	18184	18185	18186	18187	18188
	PROJECTION	1 1/2 D	DU	92397	18189	18190	18191	18192	18193	18194
		2 D	DZ	92399	18195	18196	18197	18198	18199	18200
		1 3/4 C/DJ	GK	92401	18201	18202	18203	18204	18205	18206
		2 1/4 C/DJ	GP	92403	18207	18208	18209	18210	18211	18212
1 1/2-11 1/2 NPS	REGULAR	1 1/2 D	DR	92405	18213	18214	18215	18216	18217	18218
		2 D	DW	92407	18219	18220	18221	18222	18223	18224
	PROJECTION	1 1/2 D	DT	92409	18225	18226	18227	18228	18229	18230
		2 D	DY	92411	18231	18232	18233	18234	18235	18236
		1 3/4 C/DJ	GK	92413	18237	18238	18239	18240	18241	18242
		2 1/4 C/DJ	GP	92415	18243	18244	18245	18246	18247	18248
2-11 1/2 NPT	PROJECTION	2 1/4 C/DJ	GP	92417	18249	18250	18251	18252	18253	18254
2-11 1/2 NPTF	PROJECTION	2 1/4 C/DJ	GP	92419	18255	18256	18257	18258	18259	18260
2-11 1/2 NPS	PROJECTION	2 1/4 C/DJ	GP	92421	18261	18262	18263	18264	18265	18266

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