



## MULTIPLE THREAD MILLING CUTTERS



Quality Chaser's multiple thread milling cutters, once manufactured exclusively for our own use, are now available to our customers. These high-quality shell type cutters are form relieved and may be sharpened by grinding the straight or spiral gash of the cutters - without changing their form.

They can be supplied with special thread forms as well as most of the common thread forms.

### MULTIPLE THREAD MILLING CUTTER ORDERING INFORMATION

**For proper order entry, you will need:**

1. Standard thread form and pitch

**If the thread form is not standard, you will also need:**

2. Threads per inch
3. Crest flat
4. Root flat
5. Thread depth
6. Flank angles

## HOLLOW MILLING CUTTERS AND REAMERS



Hollow milling and reaming provide efficient, rapid and economical methods of performing turning, forming and facing operations. Quality Chaser

Quality Chaser manufactures hollow milling cutters and reamers for all of the die heads and tap heads for any of our chasers.

### HOLLOW MILLING CUTTER ORDERING INFORMATION

**For Geometric style die heads, you will need:**

1. Major Diameter
2. Regular or Projection
3. Head Size & Style
4. Hook Angle
5. Chamfer angle & Depth

**For Landis style die heads, you will need:**

1. Blank Size & Thickness
2. Chamfer angle & Depth

**For Inserts, you will need:**

1. Major Diameter
2. Blank Width
3. Die Head Series
4. Hook Angle
5. Chamfer angle & Depth



### REAMER ORDERING INFORMATION

**For proper order entry, you will need:**

1. Major Diameter
2. Tap Head Size & Style
3. Regular or Projection
4. Hook Angle
5. Chamfer angle & Depth