

## Quality™ Chasers for Geometric Style Die Heads



### ESSENTIALS:

The following pages list Quality™ chasers for Geometric style die heads in many popular diameter/pitch combinations. The numbers listed across each row represent the different cutting edge grinds that are available. Tools listed in the first column are stocked without the chamfer or cutting edge ground, hence the term "Semi-Finished". The following six columns list finished chasers with the final grinding operations complete. Please order *finished* numbers whenever possible.

The standard chamfer angle on regular style chasers is 33°. On projection style, the standard chamfer is 45°. The chamfer angle may be changed to suit the job since tool life will be greatly enhanced by lengthening the chamfer and spreading the cutting load over a larger area of the chaser.

### SPECIFICS:

#### For proper order entry, you will need the following:

1. Number of sets required
2. Part Number
3. Material being threaded

#### If no part number is available, you must also supply:

4. Diameter and Pitch of thread to be cut
5. Thread Form (UN, ACME, METRIC, PIPE, etc.)
6. Cutting Face Angle and Type
7. Chamfer Angle
8. Chaser Style (Regular, Projection, etc.)
9. Size and Style of Die Head

**TO ORDER**

**USE OUR 24 HOUR TOLL-FREE FAX LINE**

**800-562-7799**

**OR**

**CALL OUR CUSTOMER SERVICE DEPT.**

**586-752-5555**

**MONDAY - FRIDAY**

**8:00 AM - 5:00 PM EST**



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
#0-80 NF	REGULAR	5/16 D	AD	90001	10010	10011	10012	10013	10014	10015
	PROJECTION	3/16 EJ	AA	90003	10016	10017	10018	10019	10020	10021
		5/16 D	AG	90005	10022	10023	10024	10025	10026	10027
#1-64 NC	REGULAR	5/16 D	AD	90007	10028	10029	10030	10031	10032	10033
	PROJECTION	3/16 EJ	AA	90009	10034	10035	10036	10037	10038	10039
		5/16 D	AG	90011	10040	10041	10042	10043	10044	10045
#1-72 NF	REGULAR	5/16 D	AD	90013	10046	10047	10048	10049	10050	10051
	PROJECTION	3/16 EJ	AA	90015	10052	10053	10054	10055	10056	10057
		5/16 D	AG	90017	10058	10059	10060	10061	10062	10063
#2-56 NC	REGULAR	5/16 D	AD	90019	10064	10065	10066	10067	10068	10069
	PROJECTION	3/16 EJ	AA	90021	10070	10071	10072	10073	10074	10075
		5/16 D	AG	90023 C	10076	10077	10078	10079	10080	10081
#2-64 NF	REGULAR	5/16 D	AD	90025	10082	10083	10084	10085	10086	10087
	PROJECTION	3/16 EJ	AA	90027	10088	10089	10090	10091	10092	10093
		5/16 D	AG	90029	10094	10095	10096	10097	10098	10099
#3-48 NC	REGULAR	5/16 D	AD	90031	10100	10101	10102	10103	10104	10105
		5/16 K	AL	90033	10106	10107	10108	10109	10110	10111
	PROJECTION	3/16 EJ	AA	90035	10112	10113	10114	10115	10116	10117
		5/16 D	AG	90037	10118	10119	10120	10121	10122	10123
		5/16 K	AO	90039	10124	10125	10126	10127	10128	10129
#3-56 NF	REGULAR	5/16 D	AD	90041	10130	10131	10132	10133	10134	10135
	PROJECTION	3/16 EJ	AA	90043	10136	10137	10138	10139	10140	10141
		5/16 D	AG	90045	10142	10143	10144	10145	10146	10147
#4-40 NC	REGULAR	5/16 D	AD	90047	10148	10149	10150	10151	10152	10153
		9/16 D	AY	90049	10154	10155	10156	10157	10158	10159
		5/16 K	AK	90051	10160	10161	10162	10163	10164	10165
	PROJECTION	3/16 EJ	AA	90053	10166	10167	10168	10169	10170	10171
		5/16 D	AG	90055	10172	10173	10174	10175 T	10176	10177
		9/16 D	BB	90057	10178	10179	10180	10181	10182	10183
		5/16 K	AN	90059	10184	10185	10186	10187	10188	10189
#4-40 NC LH	PROJECTION	5/16 D	AL	91051	14010	14011	14012	14013	14014	14015
		9/16 D	BD	91053	14016	14017	14018	14019	14020	14021
#4-48 NF	REGULAR	5/16 D	AD	90061	10190	10191	10192	10193	10194	10195
	PROJECTION	3/16 EJ	AA	90063	10196	10197	10198	10199	10200	10201
		5/16 D	AG	90065	10202	10203	10204	10205	10206	10207
#5-40 NC	REGULAR	5/16 D	AD	90067	10208	10209	10210	10211	10212	10213
		1/2 DSA	AR	90069	10214	10215	10216	10217	10218	10219
		9/16 D	AY	90071	10220	10221	10222	10223	10224	10225
		5/16 K	AK	90073	10226	10227	10228	10229	10230	10231
	PROJECTION	3/16 EJ	AA	90075	10232	10233	10234	10235	10236	10237
		5/16 D	AG	90077	10238	10239	10240	10241	10242	10243
		1/2 DSA	AU	90079	10244	10245	10246	10247	10248	10249
		9/16 D	BB	90081	10250	10251	10252	10253	10254	10255
		5/16 K	AO	90083	10256	10257	10258	10259	10260	10261
#5-40 NC LH	PROJECTION	5/16 D	AL	91055	14022	14023	14024	14025	14026	14027
		9/16 D	BD	91057	14028	14029	14030	14031	14032	14033
#5-44 NF	REGULAR	5/16 D	AD	90085	10262	10263	10264	10265	10266	10267
		9/16 D	AY	90087	10268	10269	10270	10271	10272	10273
	PROJECTION	3/16 EJ	AA	90089	10274	10275	10276	10277	10278	10279
		5/16 D	AG	90091	10280	10281	10282	10283	10284	10285
		9/16 D	BB	90093	10286	10287	10288	10289	10290	10291
#6-32 NC	REGULAR	5/16 D	AD	90095	10292	10293	10294	10295	10296	10297
		1/2 DSA	AR	90097	10298	10299	10300	10301	10302	10303
		9/16 D	AY	90099	10304	10305	10306	10307	10308	10309
		5/16 K	AK	90101	10310	10311	10312	10313	10314	10315
		9/16 K	BH	90103	10316	10317	10318	10319	10320	10321
	PROJECTION	3/16 EJ	AA	90105	10322	10323	10324	10325	10326	10327
		5/16 D	AG	90107	10328	10329	10330	10331 T	10332	10333
		1/2 DSA	AU	90109	10334	10335	10336	10337	10338	10339
		9/16 D	BB	90111	10340	10341	10342	10343	10344	10345
		5/16 K	AO	90113	10346	10347	10348	10349	10350	10351
		9/16 K	BK	90115	10352	10353	10354	10355	10356	10357
#6-32 NC LH	PROJECTION	5/16 D	AI	91059	14034	14035	14036	14037	14038	14039
		9/16 D	BD	91061	14040	14041	14042	14043	14044	14045

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT

Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
#6-40 NF	REGULAR	5/16 D	AD	90117	10358	10359	10360	10361	10362	10363
		9/16 D	AY	90119	10364	10365	10366	10367	10368	10369
		5/16 K	AL	90121	10370	10371	10372	10373	10374	10375
	PROJECTION	3/16 EJ	AA	90123	10376	10377	10378	10379	10380	10381
		5/16 D	AG	90125	10382	10383	10384	10385	10386	10387
		9/16 D	BB	90127	10388	10389	10390	10391	10392	10393
		5/16 K	AO	90129	10394	10395	10396	10397	10398	10399
#8-32 NC	REGULAR	5/16 D	AD	90131	10400	10401	10402	10403	10404	10405
		1/2 DSA	AR	90133	10406	10407	10408	10409	10410	10411
		9/16 D	AY	90135	10412	10413	10414	10415	10416	10417
	PROJECTION	5/16 K	AK	90137	10418	10419	10420	10421	10422	10423
		9/16 K	BH	90139	10424	10425	10426	10427	10428	10429
		3/16 EJ	AA	90141	10430	10431	10432	10433	10434	10435
		5/16 D	AG	90143	10436	10437	10438	10439 T	10440	10441
		1/2 DSA	AU	90145	10442	10443	10444	10445	10446	10447
		9/16 D	BB	90147	10448	10449	10450	10451	10452	10453
		5/16 K	AN	90149	10454	10455	10456	10457	10458	10459
		9/16 K	BK	90151	10460	10461	10462	10463	10464	10465
#8-32 NC LH	REGULAR	5/16 D	AF	91063	14046	14047	14048	14049	14050	14051
		9/16 D	BA	91065	14052	14053	14054	14055	14056	14057
	PROJECTION	5/16 D	AH	91067	14058	14059	14060	14061	14062	14063
		9/16 D	BD	91069	14064	14065	14066	14067	14068	14069
#8-36 NF	REGULAR	5/16 D	AD	90153	10466	10467	10468	10469	10470	10471
	PROJECTION	3/16 EJ	AA	90155	10472	10473	10474	10475	10476	10477
		5/16 D	AG	90157	10478	10479	10480	10481	10482	10483
#8-36 NF LH	PROJECTION	5/16 D	AI	91071	14070	14071	14072	14073	14074	14075
#8-40 NS	REGULAR	5/16 D	AD	90159	10484	10485	10486	10487	10488	10489
	PROJECTION	3/16 EJ	AC	90161	10490	10491	10492	10493	10494	10495
		5/16 D	AH	90163	10496	10497	10498	10499	10500	10501
#8-40 NS LH	PROJECTION	5/16 D	AI	91073	14076	14077	14078	14079	14080	14081
#10-24 NC	REGULAR	5/16 D	AD	90165	10502	10503	10504	10505	10506	10507
		1/2 DSA	AR	90167	10508	10509	10510	10511	10512	10513
		9/16 D	AY	90169	10514	10515	10516	10517	10518	10519
	PROJECTION	3/4 D	BQ	90171	10520	10521	10522	10523	10524	10525
		5/16 K	AK	90173	10526	10527	10528	10529	10530	10531
		9/16 K	BH	90175	10532	10533	10534	10535	10536	10537
#10-24 NC	PROJECTION	3/16 EJ	AA	90177	10538	10539	10540	10541	10542	10543
		5/16 D	AG	90179	10544	10545	10546	10547 T	10548	10549
		1/2 DSA	AU	90181	10550	10551	10552	10553	10554	10555
	REGULAR	9/16 D	BB	90183	10556	10557	10558	10559	10560	10561
		3/4 D	BT	90185	10562	10563	10564	10565	10566	10567
		5/16 K	AN	90187	10568	10569	10570	10571	10572	10573
		9/16 K	BK	90189	10574	10575	10576	10577	10578	10579
#10-24 NC LH	REGULAR	5/16 D	AF	91075	14082	14083	14084	14085	14086	14087
		9/16 D	BA	91077	14088	14089	14090	14091	14092	14093
	PROJECTION	5/16 D	AI	91079	14094	14095	14096	14097	14098	14099
		9/16 D	BD	91081	14100	14101	14102	14103	14104	14105
#10-32 NF	REGULAR	5/16 D	AD	90191	10580	10581	10582	10583	10584	10585
		1/2 DSA	AR	90193	10586	10587	10588	10589	10590	10591
		9/16 D	AY	90195	10592	10593	10594	10595	10596	10597
	PROJECTION	3/4 D	BQ	90197	10598	10599	10600	10601	10602	10603
		5/16 K	AK	90199	10604	10605	10606	10607	10608	10609
		9/16 K	BH	90201	10610	10611	10612	10613	10614	10615
		3/16 EJ	AA	90203	10616	10617	10618	10619	10620	10621
		5/16 D	AG	90205 C	10622	10623	10624	10625 T	10626	10627
		1/2 DSA	AU	90207	10628	10629	10630	10631	10632	10633
		9/16 D	BB	90209	10634	10635	10636	10637 T	10638	10639
		3/4 D	BT	90211	10640	10641	10642	10643	10644	10645
		5/16 K	AN	90213	10646	10647	10648	10649	10650	10651
		9/16 K	BK	90215	10652	10653	10654	10655	10656	10657
#10-32 NF LH	REGULAR	5/16 D	AF	91083	14106	14107	14108	14109	14110	14111
		9/16 D	BA	91085	14112	14113	14114	14115	14116	14117
	PROJECTION	5/16 D	AH	91087 C	14118	14119	14120	14121	14122	14123
		9/16 D	BD	91089	14124	14125	14126	14127	14128	14129

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
#10-40 NS	REGULAR	5/16 D	AD	90217	10658	10659	10660	10661	10662	10663
	PROJECTION	3/16 EJ	AC	90219	10664	10665	10666	10667	10668	10669
		5/16 D	AH	90221	10670	10671	10672	10673	10674	10675
#12-24 NC	REGULAR	5/16 D	AD	90223	10676	10677	10678	10679	10680	10681
		1/2 DSA	AS	90225	10682	10683	10684	10685	10686	10687
		9/16 D	AY	90227	10688	10689	10690	10691	10692	10693
	PROJECTION	5/16 D	AG	90229	10694	10695	10696	10697	10698	10699
		1/2 DSA	AV	90231	10700	10701	10702	10703	10704	10705
		9/16 D	BB	90233	10706	10707	10708	10709	10710	10711
#12-28 NF	REGULAR	5/16 D	AE	90235	10712	10713	10714	10715	10716	10717
		1/2 DSA	AS	90237	10718	10719	10720	10721	10722	10723
		9/16 D	AY	90239	10724	10725	10726	10727	10728	10729
	PROJECTION	5/16 D	AH	90241	10730	10731	10732	10733	10734	10735
		1/2 DSA	AV	90243	10736	10737	10738	10739	10740	10741
		9/16 D	BB	90245	10742	10743	10744	10745	10746	10747
#12-32 NS	REGULAR	5/16 D	AE	90247	10748	10749	10750	10751	10752	10753
	PROJECTION	5/16 D	AH	90249	10754	10755	10756	10757	10758	10759
#14-24 NS	REGULAR	5/16 D	AE	90251	10760	10761	10762	10763	10764	10765
		9/16 D	AZ	90253	10766	10767	10768	10769	10770	10771
	PROJECTION	5/16 D	AH	90255	10772	10773	10774	10775	10776	10777
		9/16 D	BC	90257	10778	10779	10780	10781	10782	10783
1/4-20 NC	REGULAR	5/16 D	AD	90259	10784	10785	10786	10787	10788	10789
		1/2 DSA	AR	90261	10790	10791	10792	10793	10794	10795
		9/16 D	AY	90263	10796	10797	10798	10799	10800	10801
		3/4 D	BQ	90265	10802	10803	10804	10805	10806	10807
		1 DSA	CA	90267	10808	10809	10810	10811	10812	10813
		1 D	CI	90269	10814	10815	10816	10817	10818	10819
		5/16 K	AK	90271	10820	10821	10822	10823	10824	10825
		9/16 K	BH	90273	10826	10827	10828	10829	10830	10831
		1 K	CR	90275	10832	10833	10834	10835	10836	10837
	PROJECTION	5/16 D	AG	90277	C 10838	10839	10840	10841	T 10842	10843
		1/2 DSA	AU	90279	10844	10845	10846	10847	10848	10849
		9/16 D	BB	90281	C 10850	10851	10852	10853	T 10854	10855
		3/4 D	BT	90283	C 10856	10857	10858	10859	10860	10861
		1 DSA	CD	90285	10862	10863	10864	10865	10866	10867
		1 D	CL	90287	10868	10869	10870	10871	10872	10873
		5/16 K	AN	90289	10874	10875	10876	10877	10878	10879
		9/16 K	BK	90291	10880	10881	10882	10883	10884	10885
		1 K	CU	90293	10886	10887	10888	10889	10890	10891
1/4-20 NC LH	REGULAR	5/16 D	AF	91091	14130	14131	14132	14133	14134	14135
		9/16 D	AZ	91093	14136	14137	14138	14139	14140	14141
		3/4 D	BS	91095	14142	14143	14144	14145	14146	14147
		1 D	CK	91097	14148	14149	14150	14151	14152	14153
	PROJECTION	5/16 D	AH	91099	14154	14155	14156	14157	14158	14159
		9/16 D	BC	91101	14160	14161	14162	14163	14164	14165
		3/4 D	BV	91103	14166	14167	14168	14169	14170	14171
1 D		CN	91105	14172	14173	14174	14175	14176	14177	
1/4-24 NS	REGULAR	5/16 D	AE	90295	10892	10893	10894	10895	10896	10897
		9/16 D	AZ	90297	10898	10899	10900	10901	10902	10903
	PROJECTION	5/16 D	AH	90299	10904	10905	10906	10907	10908	10909
		9/16 D	BC	90301	10910	10911	10912	10913	10914	10915
1/4-28 NF	REGULAR	5/16 D	AD	90303	10916	10917	10918	10919	10920	10921
		1/2 DSA	AR	90305	10922	10923	10924	10925	10926	10927
		9/16 D	AY	90307	10928	10929	10930	10931	10932	10933
		3/4 D	BQ	90309	10934	10935	10936	10937	10938	10939
		1 DSA	CA	90311	10940	10941	10942	10943	10944	10945
		1 D	CI	90313	10946	10947	10948	10949	10950	10951
		5/16 K	AK	90315	10952	10953	10954	10955	10956	10957
		9/16 K	BH	90317	10958	10959	10960	10961	10962	10963

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL	
1/4-28 NF	PROJECTION	5/16 D	AG	90319	10964	10965	10966	10967 T	10968	10969	
		1/2 DSA	AV	90321	10970	10971	10972	10973	10974	10975	
		9/16 D	BB	90323 C	10976	10977	10978	10979 T	10980	10981	
		3/4 D	BT	90325	10982	10983	10984	10985	10986	10987	
		1 DSA	CD	90327	10988	10989	10990	10991	10992	10993	
		1 D	CL	90329	10994	10995	10996	10997	10998	10999	
		5/16 K	AN	90331	11000	11001	11002	11003	11004	11005	
		9/16 K	BK	90333	11006	11007	11008	11009	11010	11011	
1/4-28 NF LH	REGULAR	5/16 D	AF	91107	14178	14179	14180	14181	14182	14183	
		9/16 D	AZ	91109	14184	14185	14186	14187	14188	14189	
		3/4 D	BS	91111	14190	14191	14192	14193	14194	14195	
		1 D	CK	91113	14196	14197	14198	14199	14200	14201	
	PROJECTION	5/16 D	AI	91115	14202	14203	14204	14205	14206	14207	
		9/16 D	BC	91117	14208	14209	14210	14211	14212	14213	
		3/4 D	BV	91119	14214	14215	14216	14217	14218	14219	
		1 D	CN	91121	14220	14221	14222	14223	14224	14225	
1/4-32 NS	REGULAR	5/16 D	AE	90335	11012	11013	11014	11015	11016	11017	
		9/16 D	AZ	90337	11018	11019	11020	11021	11022	11023	
		9/16 K	BI	90339	11024	11025	11026	11027	11028	11029	
	PROJECTION	5/16 D	AH	90341	11030	11031	11032	11033	11034	11035	
		9/16 D	BC	90343	11036	11037	11038	11039	11040	11041	
		9/16 K	BL	90345	11042	11043	11044	11045	11046	11047	
1/4-32 NS LH	REGULAR	5/16 D	AF	91123	14226	14227	14228	14229	14230	14231	
	PROJECTION	5/16 D	AI	91125	14232	14233	14234	14235	14236	14237	
	9/16 D	BD	91127	14238	14239	14240	14241	14242	14243		
1/4-40 NS	REGULAR	5/16 D	AE	90347	11048	11049	11050	11051	11052	11053	
		9/16 D	AZ	90349	11054	11055	11056	11057	11058	11059	
	PROJECTION	5/16 D	AH	90351	11060	11061	11062	11063	11064	11065	
		9/16 D	BC	90353	11066	11067	11068	11069	11070	11071	
1/4-40 NS LH	REGULAR	5/16 D	AF	91129	14244	14245	14246	14247	14248	14249	
	PROJECTION	5/16 D	AI	91131	14250	14251	14252	14253	14254	14255	
5/16-18 NC	REGULAR	5/16 D	AD	90355	11072	11073	11074	11075	11076	11077	
		1/2 DSA	AR	90357	11078	11079	11080	11081	11082	11083	
		9/16 D	AY	90359	11084	11085	11086	11087	11088	11089	
		3/4 D	BQ	90361	11090	11091	11092	11093	11094	11095	
		1 DSA	CA	90363	11096	11097	11098	11099	11100	11101	
		1 D	CI	90365	11102	11103	11104	11105	11106	11107	
		5/16 K	AL	90367	11108	11109	11110	11111	11112	11113	
		9/16 K	BH	90369	11114	11115	11116	11117	11118	11119	
		1 K	CR	90371	11120	11121	11122	11123	11124	11125	
		PROJECTION	5/16 D	AG	90373	11126	11127	11128	11129 T	11130	11131
			1/2 DSA	AU	90375	11132	11133	11134	11135	11136	11137
			9/16 D	BB	90377	11138	11139	11140	11141 T	11142	11143
			3/4 D	BT	90379	11144	11145	11146	11147 T	11148	11149
			1 DSA	CD	90381	11150	11151	11152	11153	11154	11155
			1 D	CL	90383	11156	11157	11158	11159	11160	11161
			5/16 K	AO	90385	11162	11163	11164	11165	11166	11167
9/16 K	BK		90387	11168	11169	11170	11171	11172	11173		
1 K	CU	90389	11174	11175	11176	11177	11178	11179			
5/16-18 NC LH	REGULAR	9/16 D	AZ	91133	14256	14257	14258	14259	14260	14261	
	PROJECTION	5/16 D	AH	91135	14262	14263	14264	14265	14266	14267	
	9/16 D	BC	91137	14268	14269	14270	14271	14272	14273		
	3/4 D	BV	91139	14274	14275	14276	14277	14278	14279		
	1 D	CN	91141	14280	14281	14282	14283	14284	14285		
5/16-24 NF	REGULAR	5/16 D	AD	90391	11180	11181	11182	11183	11184	11185	
		1/2 DSA	AR	90393	11186	11187	11188	11189	11190	11191	
		9/16 D	AY	90395	11192	11193	11194	11195	11196	11197	
		3/4 D	BQ	90397	11198	11199	11200	11201	11202	11203	
		1 DSA	CA	90399	11204	11205	11206	11207	11208	11209	
		1 D	CI	90401	11210	11211	11212	11213	11214	11215	
		9/16 K	BH	90403	11216	11217	11218	11219	11220	11221	

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

**5**

**Quality™ CHASERS for  
 GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
<b>5/16-24 NF</b>	PROJECTION	5/16 D	<b>AG</b>	<b>90405 C</b>	11222	11223	11224	<b>11225 T</b>	11226	11227
		1/2 DSA	<b>AU</b>	<b>90407</b>	11228	11229	11230	11231	11232	11233
		9/16 D	<b>BB</b>	<b>90409 C</b>	11234	11235	11236	<b>11237 T</b>	11238	11239
		3/4 D	<b>BT</b>	<b>90411</b>	11240	11241	11242	11243	11244	11245
		1 DSA	<b>CD</b>	<b>90413</b>	11246	11247	11248	11249	11250	11251
		1 D	<b>CL</b>	<b>90415</b>	11252	11253	11254	11255	11256	11257
		9/16 K	<b>BK</b>	<b>90417</b>	11258	11259	11260	11261	11262	11263
<b>5/16-24 NF LH</b>	REGULAR	9/16 D	<b>AZ</b>	<b>91143</b>	14286	14287	14288	14289	14290	14291
	PROJECTION	5/16 D	<b>AI</b>	<b>91145</b>	14292	14293	14294	14295	14296	14297
		9/16 D	<b>BC</b>	<b>91147 C</b>	14298	14299	14300	14301	14302	14303
		3/4 D	<b>BU</b>	<b>91149</b>	14304	14305	14306	14307	14308	14309
		1 D	<b>CN</b>	<b>91151</b>	14310	14311	14312	14313	14314	14315
		5/16 K	<b>AP</b>	<b>90429</b>	11294	11295	11296	11297	11298	11299
<b>5/16-28 NS</b>	REGULAR	5/16 D	<b>AF</b>	<b>90419</b>	11264	11265	11266	11267	11268	11269
		9/16 D	<b>BA</b>	<b>90421</b>	11270	11271	11272	11273	11274	11275
		5/16 K	<b>AM</b>	<b>90423</b>	11276	11277	11278	11279	11280	11281
	PROJECTION	5/16 D	<b>AI</b>	<b>90425</b>	11282	11283	11284	11285	11286	11287
		9/16 D	<b>BD</b>	<b>90427</b>	11288	11289	11290	11291	11292	11293
		5/16 K	<b>AP</b>	<b>90429</b>	11294	11295	11296	11297	11298	11299
<b>5/16-32 NS</b>	REGULAR	5/16 D	<b>AE</b>	<b>90431</b>	11300	11301	11302	11303	11304	11305
		9/16 D	<b>AY</b>	<b>90433</b>	11306	11307	11308	11309	11310	11311
		5/16 K	<b>AL</b>	<b>90435</b>	11312	11313	11314	11315	11316	11317
	PROJECTION	5/16 D	<b>AH</b>	<b>90437</b>	11318	11319	11320	11321	11322	11323
		9/16 D	<b>BB</b>	<b>90439</b>	11324	11325	11326	11327	11328	11329
		5/16 K	<b>AO</b>	<b>90441</b>	11330	11331	11332	11333	11334	11335
<b>5/16-40 NS</b>	REGULAR	5/16 D	<b>AE</b>	<b>90443</b>	11336	11337	11338	11339	11340	11341
	PROJECTION	5/16 D	<b>AH</b>	<b>90445</b>	11342	11343	11344	11345	11346	11347
<b>3/8-16 NC</b>	REGULAR	1/2 DSA	<b>AR</b>	<b>90447</b>	11348	11349	11350	11351	11352	11353
		9/16 D	<b>AY</b>	<b>90449</b>	11354	11355	11356	<b>11357</b>	11358	11359
		3/4 D	<b>BQ</b>	<b>90451</b>	11360	11361	11362	<b>11363</b>	11364	11365
		1 DSA	<b>BZ</b>	<b>90453</b>	11366	11367	11368	11369	11370	11371
		1 D	<b>CI</b>	<b>90455</b>	11372	11373	11374	11375	11376	11377
		1 1/4 D	<b>DA</b>	<b>90457</b>	11378	11379	11380	11381	11382	11383
		9/16 K	<b>BH</b>	<b>90459</b>	11384	11385	11386	11387	11388	11389
		1 K	<b>CR</b>	<b>90461</b>	11390	11391	11392	11393	11394	11395
		PROJECTION	1/2 DSA	<b>AU</b>	<b>90463</b>	11396	11397	11398	11399	11400
	9/16 D		<b>BB</b>	<b>90465 C</b>	11402	11403	11404	<b>11405 T</b>	11406	11407
	3/4 D		<b>BT</b>	<b>90467</b>	11408	11409	11410	<b>11411 T</b>	11412	11413
	1 DSA		<b>CC</b>	<b>90469</b>	11414	11415	11416	11417	11418	11419
	1 D		<b>CL</b>	<b>90471</b>	11420	11421	11422	11423	11424	11425
	1 1/4 D		<b>DE</b>	<b>90473</b>	11426	11427	11428	11429	11430	11431
	<b>3/8-16 NC LH</b>	REGULAR	9/16 D	<b>AZ</b>	<b>91153</b>	14316	14317	14318	14319	14320
PROJECTION		5/16 D	<b>AI</b>	<b>91155</b>	14322	14323	14324	14325	14326	14327
		9/16 D	<b>BC</b>	<b>91157</b>	14328	14329	14330	14331	14332	14333
		3/4 D	<b>BU</b>	<b>91159</b>	14334	14335	14336	14337	14338	14339
		1 D	<b>CM</b>	<b>91161</b>	14340	14341	14342	14343	14344	14345
		5/16 K	<b>BH</b>	<b>90491</b>	11480	11481	11482	11483	11484	11485
<b>3/8-24 NF</b>	REGULAR	5/16 D	<b>AE</b>	<b>90479</b>	11444	11445	11446	11447	11448	11449
		1/2 DSA	<b>AR</b>	<b>90481</b>	11450	11451	11452	11453	11454	11455
		9/16 D	<b>AY</b>	<b>90483</b>	11456	11457	11458	<b>11459</b>	11460	11461
		3/4 D	<b>BQ</b>	<b>90485</b>	11462	11463	11464	11465	11466	11467
		1 DSA	<b>BZ</b>	<b>90487</b>	11468	11469	11470	11471	11472	11473
		1 D	<b>CI</b>	<b>90489</b>	11474	11475	11476	11477	11478	11479
		9/16 K	<b>BH</b>	<b>90491</b>	11480	11481	11482	11483	11484	11485
	PROJECTION	5/16 D	<b>AH</b>	<b>90493</b>	11486	11487	11488	11489	11490	11491
		1/2 DSA	<b>AU</b>	<b>90495</b>	11492	11493	11494	11495	11496	11497
		9/16 D	<b>BB</b>	<b>90497 C</b>	11498	11499	11500	<b>11501 T</b>	11502	11503
		3/4 D	<b>BT</b>	<b>90499 C</b>	11504	11505	11506	<b>11507 T</b>	11508	11509
1 DSA	<b>CC</b>	<b>90501</b>	11510	11511	11512	11513	11514	11515		
1 D	<b>CL</b>	<b>90503</b>	11516	11517	11518	11519	11520	11521		
9/16 K	<b>BK</b>	<b>90505</b>	11522	11523	11524	11525	11526	11527		

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
<b>3/8-24 NF LH</b>	REGULAR	9/16 D	<b>AZ</b>	91163	14346	14347	14348	14349	14350	14351
	PROJECTION	5/16 D	<b>AI</b>	91165	14352	14353	14354	14355	14356	14357
		9/16 D	<b>BC</b>	91167	14358	14359	14360	14361	14362	14363
		3/4 D	<b>BU</b>	91169	14364	14365	14366	14367	14368	14369
		1 D	<b>CN</b>	91171	14370	14371	14372	14373	14374	14375
<b>3/8-32 NS</b>	REGULAR	5/16 D	<b>AE</b>	90507	11528	11529	11530	11531	11532	11533
		9/16 D	<b>AY</b>	90509	11534	11535	11536	11537	11538	11539
		9/16 K	<b>BI</b>	90511	11540	11541	11542	11543	11544	11545
	PROJECTION	5/16 D	<b>AH</b>	90513	11546	11547	11548	11549	11550	11551
		9/16 D	<b>BB</b>	90515	11552	11553	11554	11555	11556	11557
		9/16 K	<b>BL</b>	90517	11558	11559	11560	11561	11562	11563
<b>3/8-32 NS LH</b>	PROJECTION	9/16 D	<b>BD</b>	91173	14376	14377	14378	14379	14380	14381
<b>7/16-14 NC</b>	REGULAR	1/2 DSA	<b>AS</b>	90519	11564	11565	11566	11567	11568	11569
		9/16 D	<b>AY</b>	90521	11570	11571	11572	11573	11574	11575
		3/4 D	<b>BQ</b>	90523	11576	11577	11578	11579	11580	11581
		1 DSA	<b>CA</b>	90525	11582	11583	11584	11585	11586	11587
		1 D	<b>CI</b>	90527	11588	11589	11590	11591	11592	11593
		9/16 K	<b>BI</b>	90529	11594	11595	11596	11597	11598	11599
		1 K	<b>CS</b>	90531	11600	11601	11602	11603	11604	11605
	PROJECTION	1/2 DSA	<b>AV</b>	90533	11606	11607	11608	11609	11610	11611
		9/16 D	<b>BB</b>	90535	11612	11613	11614	11615	11616	11617
		3/4 D	<b>BT</b>	90537	11618	11619	11620	11621	11622	11623
		1 DSA	<b>CD</b>	90539	11624	11625	11626	11627	11628	11629
		1 D	<b>CL</b>	90541	11630	11631	11632	11633	11634	11635
		9/16 K	<b>BL</b>	90543	11636	11637	11638	11639	11640	11641
		1 K	<b>CV</b>	90545	11642	11643	11644	11645	11646	11647
<b>7/16-14 NC LH</b>	PROJECTION	9/16 D	<b>BD</b>	91175	14382	14383	14384	14385	14386	14387
		3/4 D	<b>BV</b>	91177	14388	14389	14390	14391	14392	14393
		1 D	<b>CN</b>	91179	14394	14395	14396	14397	14398	14399
<b>7/16-20 NF</b>	REGULAR	1/2 DSA	<b>AR</b>	90547	11648	11649	11650	11651	11652	11653
		9/16 D	<b>AY</b>	90549	11654	11655	11656	11657	11658	11659
		3/4 D	<b>BQ</b>	90551	11660	11661	11662	11663	11664	11665
		1 DSA	<b>CA</b>	90553	11666	11667	11668	11669	11670	11671
		1 D	<b>CI</b>	90555	11672	11673	11674	11675	11676	11677
		9/16 K	<b>BH</b>	90557	11678	11679	11680	11681	11682	11683
		1 K	<b>CR</b>	90559	11684	11685	11686	11687	11688	11689
	PROJECTION	1/2 DSA	<b>AU</b>	90561	11690	11691	11692	11693	11694	11695
		9/16 D	<b>BB</b>	90563	11696	11697	11698	11699	11700	11701
		3/4 D	<b>BT</b>	90565	11702	11703	11704	11705	11706	11707
		1 DSA	<b>CD</b>	90567	11708	11709	11710	11711	11712	11713
		1 D	<b>CL</b>	90569	11714	11715	11716	11717	11718	11719
		9/16 K	<b>BK</b>	90571	11720	11721	11722	11723	11724	11725
		1 K	<b>CU</b>	90573	11726	11727	11728	11729	11730	11731
<b>7/16-20 NF LH</b>	PROJECTION	9/16 D	<b>BD</b>	91181	14400	14401	14402	14403	14404	14405
		3/4 D	<b>BV</b>	91183	14406	14407	14408	14409	14410	14411
		1 D	<b>CN</b>	91185	14412	14413	14414	14415	14416	14417
<b>7/16-24 NS</b>	REGULAR	9/16 D	<b>AY</b>	90575	11732	11733	11734	11735	11736	11737
	PROJECTION	9/16 D	<b>BB</b>	90577	11738	11739	11740	11741	11742	11743
<b>7/16-24 NS LH</b>	PROJECTION	9/16 D	<b>BD</b>	91187	14418	14419	14420	14421	14422	14423
<b>7/16-28 NS</b>	REGULAR	9/16 D	<b>AZ</b>	90579	11744	11745	11746	11747	11748	11749
	PROJECTION	9/16 D	<b>BD</b>	90581	11750	11751	11752	11753	11754	11755
<b>7/16-32 NS</b>	REGULAR	9/16 D	<b>AY</b>	90583	11756	11757	11758	11759	11760	11761
	PROJECTION	9/16 D	<b>BB</b>	90585	11762	11763	11764	11765	11766	11767
<b>15/32-32 NS</b>	REGULAR	9/16 D	<b>AZ</b>	90587	11768	11769	11770	11771	11772	11773
	PROJECTION	9/16 D	<b>BC</b>	90589	11774	11775	11776	11777	11778	11779
<b>1/2-13 NC</b>	REGULAR	9/16 D	<b>AY</b>	90591	11780	11781	11782	11783	11784	11785
		3/4 D	<b>BQ</b>	90593	11786	11787	11788	11789	11790	11791
		1 DSA	<b>BZ</b>	90595	11792	11793	11794	11795	11796	11797
		1 D	<b>CI</b>	90597	11798	11799	11800	11801	11802	11803
		1 1/4 D	<b>DA</b>	90599	11804	11805	11806	11807	11808	11809
		9/16 K	<b>BH</b>	90601	11810	11811	11812	11813	11814	11815
	1 K	<b>CR</b>	90603	11816	11817	11818	11819	11820	11821	

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
1/2-13 NC	PROJECTION	9/16 D	BB	90605 C	11822	11823	11824	11825 T	11826	11827
		3/4 D	BT	90607	11828	11829	11830	11831 T	11832	11833
		1 DSA	CC	90609	11834	11835	11836	11837	11838	11839
		1 D	CL	90611	11840	11841	11842	11843 T	11844	11845
		1 1/4 D	DE	90613	11846	11847	11848	11849	11850	11851
		9/16 K	BK	90615	11852	11853	11854	11855	11856	11857
		1 K	CU	90617	11858	11859	11860	11861	11862	11863
1/2-13 NC LH	REGULAR	9/16 D	AZ	91189	14424	14425	14426	14427	14428	14429
	PROJECTION	9/16 D	BC	91191	14430	14431	14432	14433	14434	14435
		3/4 D	BU	91193	14436	14437	14438	14439	14440	14441
		1 D	CM	91195	14442	14443	14444	14445	14446	14447
1/2-20 NF	REGULAR	1/2 DSA	AR	90619	11864	11865	11866	11867	11868	11869
		9/16 D	AY	90621	11870	11871	11872	11873	11874	11875
		3/4 D	BQ	90623	11876	11877	11878	11879	11880	11881
		1 DSA	BZ	90625	11882	11883	11884	11885	11886	11887
		1 D	CI	90627	11888	11889	11890	11891	11892	11893
		1 1/4 D	DA	90629	11894	11895	11896	11897	11898	11899
		9/16 K	BH	90631	11900	11901	11902	11903	11904	11905
	1 K	CR	90633	11906	11907	11908	11909	11910	11911	
	PROJECTION	1/2 DSA	AU	90635	11912	11913	11914	11915	11916	11917
		9/16 D	BB	90637 C	11918	11919	11920	11921 T	11922	11923
		3/4 D	BT	90639	11924	11925	11926	11927 T	11928	11929
		1 DSA	CC	90641	11930	11931	11932	11933	11934	11935
		1 D	CL	90643	11936	11937	11938	11939	11940	11941
		1 1/4 D	DE	90645	11942	11943	11944	11945	11946	11947
		9/16 K	BK	90647	11948	11949	11950	11951	11952	11953
1 K		CU	90649	11954	11955	11956	11957	11958	11959	
1/2-20 NF LH	REGULAR	9/16 D	AZ	91197	14448	14449	14450	14451	14452	14453
	PROJECTION	9/16 D	BC	91199	14454	14455	14456	14457	14458	14459
		3/4 D	BU	91201	14460	14461	14462	14463	14464	14465
		1 D	CN	91203	14466	14467	14468	14469	14470	14471
1/2-24 NS	REGULAR	9/16 D	AY	90651	11960	11961	11962	11963	11964	11965
	PROJECTION	9/16 D	BB	90653	11966	11967	11968	11969	11970	11971
1/2-27 NS	REGULAR	9/16 D	AY	90655	11972	11973	11974	11975	11976	11977
	PROJECTION	9/16 D	BB	90657	11978	11979	11980	11981	11982	11983
1/2-28 NS	REGULAR	9/16 D	AZ	90659	11984	11985	11986	11987	11988	11989
	PROJECTION	9/16 D	BC	90661	11990	11991	11992	11993	11994	11995
1/2-32 NS	REGULAR	9/16 D	AY	90663	11996	11997	11998	11999	12000	12001
	PROJECTION	9/16 D	BB	90665	12002	12003	12004	12005	12006	12007
9/16-12 NC	REGULAR	9/16 D	AY	90667	12008	12009	12010	12011	12012	12013
		3/4 D	BQ	90669	12014	12015	12016	12017	12018	12019
		1 DSA	CA	90671	12020	12021	12022	12023	12024	12025
		1 D	CI	90673	12026	12027	12028	12029	12030	12031
		1 K	CS	90675	12032	12033	12034	12035	12036	12037
	PROJECTION	9/16 D	BB	90677 C	12038	12039	12040	12041	12042	12043
		3/4 D	BT	90679	12044	12045	12046	12047	12048	12049
		1 DSA	CD	90681	12050	12051	12052	12053	12054	12055
9/16-18 NF	REGULAR	9/16 D	AY	90687	12068	12069	12070	12071	12072	12073
		3/4 D	BQ	90689	12074	12075	12076	12077	12078	12079
		1 DSA	CA	90691	12080	12081	12082	12083	12084	12085
		1 D	CI	90693	12086	12087	12088	12089	12090	12091
		1 1/4 D	DA	90695	12092	12093	12094	12095	12096	12097
		9/16 K	BH	90697	12098	12099	12100	12101	12102	12103
	PROJECTION	1 K	CS	90699	12104	12105	12106	12107	12108	12109
		9/16 D	BB	90701	12110	12111	12112	12113	12114	12115
		3/4 D	BT	90703	12116	12117	12118	12119	12120	12121
		1 DSA	CD	90705	12122	12123	12124	12125	12126	12127
		1 D	CL	90707	12128	12129	12130	12131	12132	12133
		1 1/4 D	DE	90709	12134	12135	12136	12137	12138	12139
9/16 K	BK	90711	12140	12141	12142	12143	12144	12145		
1 K	CV	90713	12146	12147	12148	12149	12150	12151		

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

8

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
9/16-18 NF LH	PROJECTION	9/16 D	<b>BD</b>	91205	14472	14473	14474	14475	14476	14477
		3/4 D	<b>BV</b>	91207	14478	14479	14480	14481	14482	14483
		1 D	<b>CN</b>	91209	14484	14485	14486	14487	14488	14489
9/16-24 NS	REGULAR	9/16 D	<b>AZ</b>	90715	12152	12153	12154	12155	12156	12157
		9/16 K	<b>BI</b>	90717	12158	12159	12160	12161	12162	12163
	PROJECTION	9/16 D	<b>BC</b>	90719	12164	12165	12166	12167	12168	12169
		9/16 K	<b>BL</b>	90721	12170	12171	12172	12173	12174	12175
5/8-11 NC	REGULAR	3/4 D	<b>BQ</b>	90723	12176	12177	12178	12179	12180	12181
		1 DSA	<b>BZ</b>	90725	12182	12183	12184	12185	12186	12187
		1 D	<b>CI</b>	90727	12188	12189	12190	12191	12192	12193
		1 1/4 D	<b>DA</b>	90729	12194	12195	12196	12197	12198	12199
		1 1/2 D	<b>DR</b>	90731	12200	12201	12202	12203	12204	12205
		1 K	<b>CR</b>	90733	12206	12207	12208	12209	12210	12211
	PROJECTION	3/4 D	<b>BT</b>	90735	12212	12213	12214	12215 T	12216	12217
		1 DSA	<b>CC</b>	90737	12218	12219	12220	12221	12222	12223
		1 D	<b>CL</b>	90739	12224	12225	12226	12227	12228	12229
		1 1/4 D	<b>DE</b>	90741	12230	12231	12232	12233	12234	12235
		1 1/2 D	<b>DT</b>	90743	12236	12237	12238	12239	12240	12241
		1 K	<b>CU</b>	90745	12242	12243	12244	12245	12246	12247
		5/8-11 NC LH	PROJECTION	3/4 D	<b>BU</b>	91211	14490	14491	14492	14493
1 D	<b>CM</b>			91213	14496	14497	14498	14499	14500	14501
5/8-18 NF	REGULAR	3/4 D	<b>BQ</b>	90747	12248	12249	12250	12251	12252	12253
		1 DSA	<b>BZ</b>	90749	12254	12255	12256	12257	12258	12259
		1 D	<b>CI</b>	90751	12260	12261	12262	12263	12264	12265
		1 1/4 D	<b>DA</b>	90753	12266	12267	12268	12269	12270	12271
		1 K	<b>CR</b>	90755	12272	12273	12274	12275	12276	12277
	PROJECTION	3/4 D	<b>BT</b>	90757	12278	12279	12280	12281 T	12282	12283
		1 DSA	<b>CC</b>	90759	12284	12285	12286	12287	12288	12289
		1 D	<b>CL</b>	90761	12290	12291	12292	12293	12294	12295
		1 1/4 D	<b>DE</b>	90763	12296	12297	12298	12299	12300	12301
5/8-18 NF LH	PROJECTION	3/4 D	<b>BU</b>	91215	14502	14503	14504	14505	14506	14507
		1 D	<b>CN</b>	91217	14508	14509	14510	14511	14512	14513
5/8-24 NS	REGULAR	3/4 D	<b>BR</b>	90767	12308	12309	12310	12311	12312	12313
	PROJECTION	3/4 D	<b>BU</b>	90769	12314	12315	12316	12317	12318	12319
3/4-10 NC	REGULAR	3/4 D	<b>BQ</b>	90771	12320	12321	12322	12323	12324	12325
		1 DSA	<b>CA</b>	90773	12326	12327	12328	12329	12330	12331
		1 D	<b>CI</b>	90775	12332	12333	12334	12335	12336	12337
		1 1/4 D	<b>DA</b>	90777	12338	12339	12340	12341	12342	12343
		1 1/2 D	<b>DR</b>	90779	12344	12345	12346	12347	12348	12349
		2 D	<b>DW</b>	90781	12350	12351	12352	12353	12354	12355
	PROJECTION	1 K	<b>CR</b>	90783	12356	12357	12358	12359	12360	12361
		3/4 D	<b>BT</b>	90785	12362	12363	12364	12365 T	12366	12367
		1 DSA	<b>CD</b>	90787	12368	12369	12370	12371	12372	12373
		1 D	<b>CL</b>	90789	12374	12375	12376	12377 T	12378	12379
		1 1/4 D	<b>DE</b>	90791	12380	12381	12382	12383	12384	12385
		1 1/2 D	<b>DT</b>	90793	12386	12387	12388	12389	12390	12391
		2 D	<b>DY</b>	90795	12392	12393	12394	12395	12396	12397
1 K	<b>CU</b>	90797	12398	12399	12400	12401	12402	12403		
3/4-10 NC LH	PROJECTION	3/4 D	<b>BV</b>	91219	14514	14515	14516	14517	14518	14519
		1 D	<b>CM</b>	91221	14520	14521	14522	14523	14524	14525
3/4-16 NF	REGULAR	3/4 D	<b>BQ</b>	90799	12404	12405	12406	12407	12408	12409
		1 DSA	<b>BZ</b>	90801	12410	12411	12412	12413	12414	12415
		1 D	<b>CI</b>	90803	12416	12417	12418	12419	12420	12421
		1 1/4 D	<b>DA</b>	90805	12422	12423	12424	12425	12426	12427
		1 1/2 D	<b>DR</b>	90807	12428	12429	12430	12431	12432	12433
		1 K	<b>CR</b>	90809	12434	12435	12436	12437	12438	12439
	PROJECTION	3/4 D	<b>BT</b>	90811	12440	12441	12442	12443 T	12444	12445
		1 DSA	<b>CC</b>	90813	12446	12447	12448	12449	12450	12451
		1 D	<b>CL</b>	90815	12452	12453	12454	12455 T	12456	12457
		1 1/4 D	<b>DE</b>	90817	12458	12459	12460	12461	12462	12463
		1 1/2 D	<b>DT</b>	90819	12464	12465	12466	12467	12468	12469
1 K	<b>CV</b>	90821	12470	12471	12472	12473	12474	12475		

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS  
**AMERICAN NATIONAL FORMS - UNC, UNF, UNS**  
**RIGHT HAND AND LEFT HAND THREADS**

Quality™ CHASERS for  
**GEOMETRIC STYLE DIE HEADS**

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
<b>3/4-16 NF LH</b>	PROJECTION	3/4 D	<b>BU</b>	<b>91223</b>	14526	14527	14528	14529	14530	14531
		1 D	<b>CM</b>	<b>91225</b>	14532	14533	14534	14535	14536	14537
<b>3/4-20 NS</b>	REGULAR	3/4 D	<b>BR</b>	90823	12476	12477	12478	12479	12480	12481
	PROJECTION	3/4 D	<b>BU</b>	<b>90825</b>	12482	12483	12484	12485	12486	12487
<b>3/4-24 NS</b>	REGULAR	3/4 D	<b>BR</b>	90827	12488	12489	12490	12491	12492	12493
	PROJECTION	3/4 D	<b>BU</b>	<b>90829</b>	12494	12495	12496	12497	12498	12499
<b>7/8-9 NC</b>	REGULAR	1 D	<b>CI</b>	90831	12500	12501	12502	12503	12504	12505
		1 1/4 D	<b>DA</b>	<b>90833</b>	12506	12507	12508	12509	12510	12511
		1 1/2 D	<b>DR</b>	<b>90835</b>	12512	12513	12514	12515	12516	12517
		2 D	<b>DW</b>	<b>90837</b>	12518	12519	12520	12521	12522	12523
		1 K	<b>CR</b>	90839	12524	12525	12526	12527	12528	12529
	PROJECTION	1 D	<b>CL</b>	<b>90841</b>	12530	12531	12532	12533	12534	12535
		1 1/4 D	<b>DE</b>	<b>90843</b>	12536	12537	12538	12539	12540	12541
		1 1/2 D	<b>DT</b>	<b>90845</b>	12542	12543	12544	12545	12546	12547
		2 D	<b>DY</b>	<b>90847</b>	12548	12549	12550	12551	12552	12553
		1 K	<b>CU</b>	90849	12554	12555	12556	12557	12558	12559
<b>7/8-9 NC LH</b>	PROJECTION	1 D	<b>CN</b>	<b>91227</b>	14538	14539	14540	14541	14542	14543
<b>7/8-14 NF</b>	REGULAR	3/4 D	<b>BQ</b>	90851	12560	12561	12562	12563	12564	12565
		1 DSA	<b>BZ</b>	90853	12566	12567	12568	12569	12570	12571
		1 D	<b>CI</b>	<b>90855</b>	12572	12573	12574	12575	12576	12577
		1 1/4 D	<b>DA</b>	90857	12578	12579	12580	12581	12582	12583
		1 1/2 D	<b>DR</b>	90859	12584	12585	12586	12587	12588	12589
		1 K	<b>CR</b>	90861	12590	12591	12592	12593	12594	12595
<b>7/8-14 NF</b>	PROJECTION	3/4 D	<b>BT</b>	<b>90863</b>	12596	12597	12598	<b>12599</b>	12600	12601
		1 DSA	<b>CC</b>	<b>90865</b>	12602	12603	12604	12605	12606	12607
		1 D	<b>CL</b>	<b>90867</b>	12608	12609	12610	12611	12612	12613
		1 1/4 D	<b>DE</b>	<b>90869</b>	12614	12615	12616	12617	12618	12619
		1 1/2 D	<b>DT</b>	<b>90871</b>	12620	12621	12622	12623	12624	12625
		1 K	<b>CU</b>	90873	12626	12627	12628	12629	12630	12631
<b>7/8-14 NF LH</b>	PROJECTION	1 D	<b>CM</b>	<b>91229</b>	14544	14545	14546	14547	14548	14549
<b>7/8-20 NS</b>	REGULAR	1 D	<b>CJ</b>	90875	12632	12633	12634	12635	12636	12637
	PROJECTION	1 D	<b>CL</b>	<b>90877</b>	12638	12639	12640	12641	12642	12643
<b>1-8 NC</b>	REGULAR	1 D	<b>CI</b>	<b>90879</b>	12644	12645	12646	<b>12647</b>	12648	12649
		1 1/4 D	<b>DA</b>	<b>90881</b>	12650	12651	12652	12653	12654	12655
		1 1/2 D	<b>DR</b>	<b>90883</b>	12656	12657	12658	12659	12660	12661
		2 D	<b>DW</b>	<b>90885</b>	12662	12663	12664	12665	12666	12667
		1 K	<b>CR</b>	<b>90887</b>	12668	12669	12670	12671	12672	12673
	PROJECTION	1 DSA	<b>CD</b>	<b>90889</b>	12674	12675	12676	12677	12678	12679
		1 D	<b>CL</b>	<b>90891</b>	12680	12681	12682	<b>12683 T</b>	12684	12685
		1 1/4 D	<b>DE</b>	<b>90893</b>	12686	12687	12688	12689	12690	12691
		1 1/2 D	<b>DT</b>	<b>90895</b>	12692	12693	12694	12695	12696	12697
		2 D	<b>DY</b>	<b>90897</b>	12698	12699	12700	12701	12702	12703
	1 K	<b>CU</b>	<b>90899</b>	12704	12705	12706	12707	12708	12709	
<b>1-8 NC LH</b>	PROJECTION	1 D	<b>CM</b>	<b>91231</b>	14550	14551	14552	14553	14554	14555
		1 1/4 D	<b>DG</b>	<b>91233</b>	14556	14557	14558	14559	14560	14561
<b>1-12 NF</b>	REGULAR	1 D	<b>CJ</b>	90901	12710	12711	12712	12713	12714	12715
	PROJECTION	1 D	<b>CM</b>	<b>90903</b>	12716	12717	12718	12719	12720	12721
<b>1-14 NS</b>	REGULAR	1 DSA	<b>BZ</b>	90905	12722	12723	12724	12725	12726	12727
		1 D	<b>CI</b>	<b>90907</b>	12728	12729	12730	<b>12731</b>	12732	12733
		1 1/4 D	<b>DA</b>	<b>90909</b>	12734	12735	12736	12737	12738	12739
		1 1/2 D	<b>DR</b>	90911	12740	12741	12742	12743	12744	12745
		2 D	<b>DW</b>	90913	12746	12747	12748	12749	12750	12751
		1 K	<b>CR</b>	90915	12752	12753	12754	12755	12756	12757
	PROJECTION	1 DSA	<b>CC</b>	<b>90917</b>	12758	12759	12760	12761	12762	12763
		1 D	<b>CL</b>	<b>90919</b>	12764	12765	12766	<b>12767 T</b>	12768	12769
		1 1/4 D	<b>DE</b>	<b>90921</b>	12770	12771	12772	12773	12774	12775
		1 1/2 D	<b>DT</b>	<b>90923</b>	12776	12777	12778	12779	12780	12781
		2 D	<b>DY</b>	90925	12782	12783	12784	12785	12786	12787
	1 K	<b>CU</b>	<b>90927</b>	12788	12789	12790	12791	12792	12793	
<b>1-14 NF LH</b>	PROJECTION	1 D	<b>CM</b>	<b>91235</b>	14562	14563	14564	14565	14566	14567

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT



Quality™ CHASERS FOR GEOMETRIC STYLE DIE HEADS

AMERICAN NATIONAL FORMS - UNC, UNF, UNS

RIGHT HAND AND LEFT HAND THREADS

10

SIZE	STYLE	DIE HEAD	PRICE CODE	SEMI FINISHED	0 STR	5 HOOK	5 HOOK BRASS	10 HOOK	15 HOOK	15 RADIAL
1 1/8-7 NC	REGULAR	1 1/4 D	DA	90929	12794	12795	12796	12797	12798	12799
		1 1/2 D	DR	90931	12800	12801	12802	12803	12804	12805
		2 D	DW	90933	12806	12807	12808	12809	12810	12811
	PROJECTION	1 1/4 D	DE	90935	12812	12813	12814	12815	12816	12817
		1 1/2 D	DT	90937	12818	12819	12820	12821	12822	12823
		2 D	DY	90939	12824	12825	12826	12827	12828	12829
1 1/8-12 NF	REGULAR	1 1/4 D	DA	90941	12830	12831	12832	12833	12834	12835
		1 1/2 D	DR	90943	12836	12837	12838	12839	12840	12841
	PROJECTION	1 1/4 D	DE	90945	12842	12843	12844	12845	12846	12847
		1 1/2 D	DT	90947	12848	12849	12850	12851	12852	12853
1 1/4-7 NC	REGULAR	1 1/4 D	DA	90949	12854	12855	12856	12857	12858	12859
		1 1/2 D	DR	90951	12860	12861	12862	12863	12864	12865
		2 D	DW	90953	12866	12867	12868	12869	12870	12871
	PROJECTION	1 1/4 D	DE	90955	12872	12873	12874	12875	12876	12877
		1 1/2 D	DT	90957	12878	12879	12880	12881	12882	12883
		2 D	DY	90959	12884	12885	12886	12887	12888	12889
1 1/4-12 NF	REGULAR	1 1/4 D	DA	90961	12890	12891	12892	12893	12894	12895
		1 1/2 D	DR	90963	12896	12897	12898	12899	12900	12901
		2 D	DW	90965	12902	12903	12904	12905	12906	12907
	PROJECTION	1 1/4 D	DE	90967	12908	12909	12910	12911	12912	12913
		1 1/2 D	DT	90969	12914	12915	12916	12917	12918	12919
		2 D	DY	90971	12920	12921	12922	12923	12924	12925
1 3/8-6 NC	REGULAR	1 1/2 D	DR	90973	12926	12927	12928	12929	12930	12931
		2 D	DW	90975	12932	12933	12934	12935	12936	12937
	PROJECTION	1 1/2 D	DT	90977	12938	12939	12940	12941	12942	12943
		2 D	DY	90979	12944	12945	12946	12947	12948	12949
1 3/8-12 NF	REGULAR	1 1/2 D	DR	90981	12950	12951	12952	12953	12954	12955
		2 D	DW	90983	12956	12957	12958	12959	12960	12961
	PROJECTION	1 1/2 D	DT	90985	12962	12963	12964	12965	12966	12967
		2 D	DY	90987	12968	12969	12970	12971	12972	12973
1 1/2-6 NC	REGULAR	1 1/2 D	DR	90989	12974	12975	12976	12977	12978	12979
		2 D	DW	90991	12980	12981	12982	12983	12984	12985
	PROJECTION	1 1/2 D	DT	90993	12986	12987	12988	12989	12990	12991
		2 D	DY	90995	12992	12993	12994	12995	12996	12997
1 1/2-12 NF	REGULAR	1 1/2 D	DR	90997	12998	12999	13000	13001	13002	13003
		2 D	DW	90999	13004	13005	13006	13007	13008	13009
	PROJECTION	1 1/2 D	DT	91001	13010	13011	13012	13013	13014	13015
		2 D	DY	91003	13016	13017	13018	13019	13020	13021
1 3/4-5 NC	REGULAR	2 D	DW	91005	13022	13023	13024	13025	13026	13027
	PROJECTION	2 D	DY	91007	13028	13029	13030	13031	13032	13033
1 3/4-12 NS	REGULAR	2 D	DW	91009	13034	13035	13036	13037	13038	13039
	PROJECTION	2 D	DY	91011	13040	13041	13042	13043	13044	13045
2-12 NS	REGULAR	2 D	DW	91013	13046	13047	13048	13049	13050	13051
	PROJECTION	2 D	DY	91015	13052	13053	13054	13055	13056	13057
2 1/4 12 NS	REGULAR	2 D	DW	91017	13058	13059	13060	13061	13062	13063
	PROJECTION	2 D	DY	91019	13064	13065	13066	13067	13068	13069

C = Available in M-42 steel

T = Also stocked in TiN Coat

RED = Normally available for IMMEDIATE SHIPMENT