



Quality™ Chasers for Cleveland Style Die Heads

STANDARD BLANK

CUSTOM WIDTHS AVAILABLE



00 & 100 SERIES
DIE HEAD CHASERS

ESSENTIALS:

The following pages list Quality Chaser Insert chasers in many popular diameter and pitch combinations. The numbers listed across each row represent the different cutting edge grinds that are available. Tools listed in the first column are stocked without the chamfer or cutting edge grind, hence the term "Semi-Finished". The following six columns list finished chasers with the final grinding operations complete. Please order *finished* numbers whenever possible.

Our line of insert chasers is manufactured from premium-grade M2 steel. We also offer these chasers made from premium-grade M-42 "cobalt". Part numbers listed on the following pages signify M2 product.

SPECIFICS:

For proper order entry, you will need the following:

1. Number of sets required
2. Part Number
3. Material being threaded

If no part number is available, you must also supply:

4. Diameter and Pitch of thread to be cut
5. Thread Form (UN, ACME, METRIC, PIPE, etc.)
6. Cutting Face Angle and Type
7. Chamfer Angle
8. Blank Width & Chaser Series
9. Size and Style of Die Head

TO ORDER

USE OUR 24 HOUR TOLL-FREE FAX LINE

800-562-7799

OR

CALL OUR CUSTOMER SERVICE DEPT.

586-752-5555

MONDAY - FRIDAY

8:00 AM - 5:00 PM ET



INSERT CHASERS (108 SERIES)

5 PER SET

RIGHT AND LEFT HAND THREADS

1

SIZE		BLANK WIDTH	PRICE CODE	SEMI FINISHED	STEEL / 15° POS. HOOK			BRASS / 5° NEG. HOOK		
					22 CHAMFER	33 CHAMFER	45 CHAMFER	22 CHAMFER	33 CHAMFER	45 CHAMFER
UNIFIED SIZES										
9/16-12	UNC	5/8	IE	81000	71000	71001	71002	71003	71004	71005
9/16-18	UNF	5/8	IE	81002	71006	71007	71008	71009	71010	71011
5/8-11	UNC	5/8	IE	81004	71012	71013	71014	71015	71016	71017
5/8-18	UNF	5/8	IE	81006	71018	71019	71020	71021	71022	71023
3/4-10	UNC	5/8	IE	81008	71024	71025	71026	71027	71028	71029
3/4-16	UNF	5/8	IE	81010	71030	71031	71032	71033	71034	71035
7/8-9	UNC	5/8	IE	81012	71036	71037	71038	71039	71040	71041
7/8-14	UNF	5/8	IE	81014	71042	71043	71044	71045	71046	71047
1"- 8	UNC	5/8	IE	81016	55000	55001	55002	55003	55004	55005
1"-12	UNF	5/8	IE	81018	71048	71049	71050	71051	71052	71053
1-1/8-12	UNF	5/8	IE	81020	71054	71055	71056	71057	71058	71059
1-1/4-12	UNF	5/8	IE	81022	55006	55007	55008	55009	55010	55011
1-3/8-12	UNF	5/8	IE	81024	71060	71061	71062	71063	71064	71065
1-1/2-12	UNF	5/8	IE	81026	71066	71067	71068	71069	71070	71071

METRIC SIZES										
M16.0X2.0	ISO	5/8	IE	81028	55012	55013	55014	55015	55016	55017
M20.0X2.5	ISO	5/8	IE	81030	71072	71073	71074	71075	71076	71077

PIPE SIZES										
1/2-14	ANPT/NPT	3/4	IF	81032	71078	71079	71080	71081	71082	71083
1/2-14	NPTF	3/4	IF	81034	55018	55019	55020	55021	55022	55023
1/2-14	NPS	5/8	IE	81036	71084	71085	71086	71087	71088	71089
3/4-14	ANPT/NPT	3/4	IF	81038	55024	55025	55026	55027	55028	55029
3/4-14	NPTF	3/4	IF	81040	71090	71091	71092	71093	71094	71095
3/4-14	NPS	5/8	IE	81042	55030	55031	55032	55033	55034	55035
1"-11-1/2	ANPT/NPT	7/8	IG	81044	71096	71097	71098	71099	71100	71101
1"-11-1/2	NPTF	7/8	IG	81046	55036	55037	55038	55039	55040	55041
1"-11-1/2	NPS	5/8	IE	81048	71102	71103	71104	71105	71106	71107
1 1/4-11-1/2	ANPT/NPT	7/8	IG	81050	55042	55043	55044	55045	55046	55047
1 1/4-11-1/2	NPTF	7/8	IG	81052	71108	71109	71110	71111	71112	71113
1 1/4-11-1/2	NPS	5/8	IE	81054	71114	71115	71116	71117	71118	71119
1 1/2-11-1/2	ANPT/NPT	7/8	IG	81056	71120	71121	71122	71123	71124	71125
1 1/2-11-1/2	NPTF	7/8	IG	81058	71126	71127	71128	71129	71130	71131
1 1/2-11-1/2	NPS	5/8	IE	81060	71132	71133	71134	71135	71136	71137
2-11-12	NPS	5/8	IE	81062	71138	71139	71140	71141	71142	71143

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