

## M-SERIES TAP HEAD CAPACITY CHART

TAP HEAD	# PER SET	STD. PROJ. HEIGHT	UNIFIED NATIONAL (UN)		METRIC (ISO)	
			COARSEST PITCH	DIAMETER CAPACITY	COARSEST PITCH	DIAMETER CAPACITY
<b>M-27</b>	4	0.215	12	1.062 - 1.187	2.0	27 - 30
<b>M-30</b>	4	0.215	11	1.187 - 1.375	2.0	30 - 35
<b>M-35</b>	4	0.165	11	1.375 - 1.625	2.0	35 - 42
<b>M-42</b>	4	0.165	10	1.625 - 2.000	2.5	42 - 51
<b>M-50</b>	4	0.215	10	2.000 - 2.375	2.5	51 - 60
<b>M-60</b>	4	0.215	10	2.375 - 2.750	2.5	60 - 70
<b>M-70</b>	6	0.350	8	2.750 - 3.250	3.0	70 - 83
<b>M-83</b>	6	0.350	8	3.250 - 3.750	3.0	83 - 95

**THESE CAPACITIES ARE RECOMMENDATIONS ONLY. CHASERS CAN BE MANUFACTURED OUTSIDE THESE RANGES, BUT THE PERFORMANCE OUT-OF-CAPACITY CHASERS CANNOT BE GUARANTEED.**